

Surface Analysis

Shot peening process comparison:

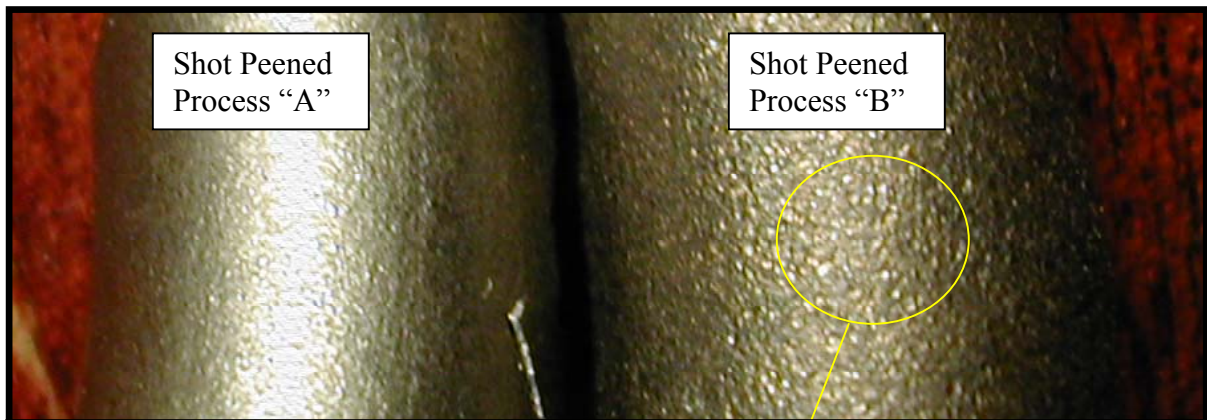


Figure 1: Macro-examination of a spring surface using two different shot peening processes. (~20X)

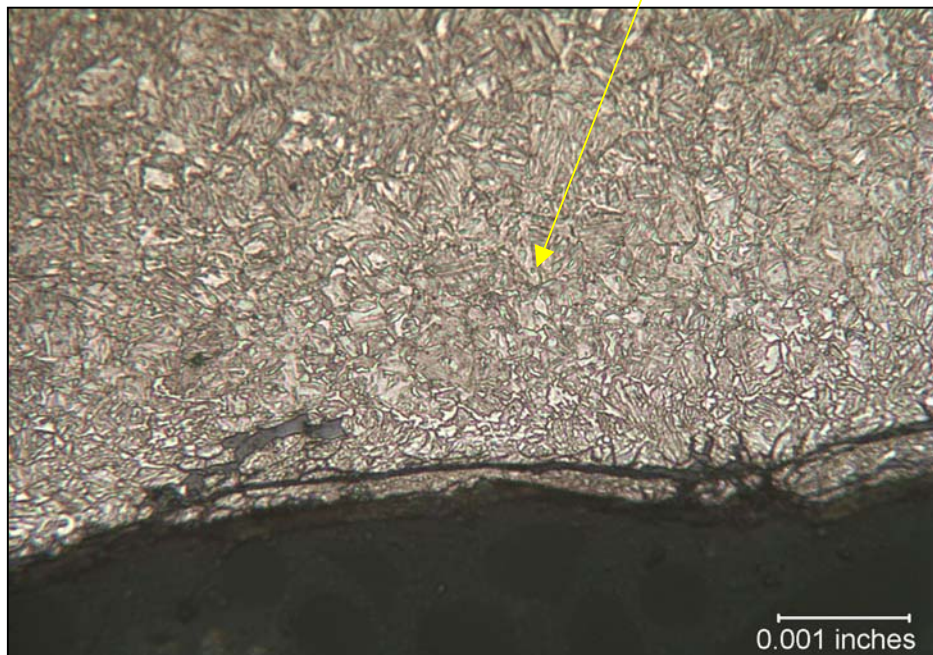


Figure 2: Surface delamination and tears seen at ~200X from process "B" (nital etch).